

20

DART AEROSPACE LTD	Work Order:	20772
Description: Spring	Part Number:	D3260-1
Dwg: D3260 Rev. A	Qty:	20 Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	Off	04.04.28	20
2	PG	Issue P/O: <u>2006389</u> Make as per Dwg D3260 Possible Supplier: Victory Spring Material release note is required	UL	04.09.03	20
3	RG	Receive and Inspect for transit damage Ensure material release note is attached	CWP	04/05/21	20
4	QC6	Inspect dimensions as per Dwg D3260	RF	04.05.25	20
5	ST	Identify and Stock	CWP	04/05/25	20
6	AC	Cost / part <u>8.73</u>	JYC	04-05-28	20
7	DC	Close W/O <u>8.73</u> Inspect Level 21	Off	04.05.26	20

Rev	Date	Change	Revised By	Approved
A	04.03.29	New issue	KJ/RF RF	Off

RELEASED
04.03.31 - [Signature]

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE							
DATE	STEP	Description of NC section A	Corrective Action Section B			Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
		Initial							

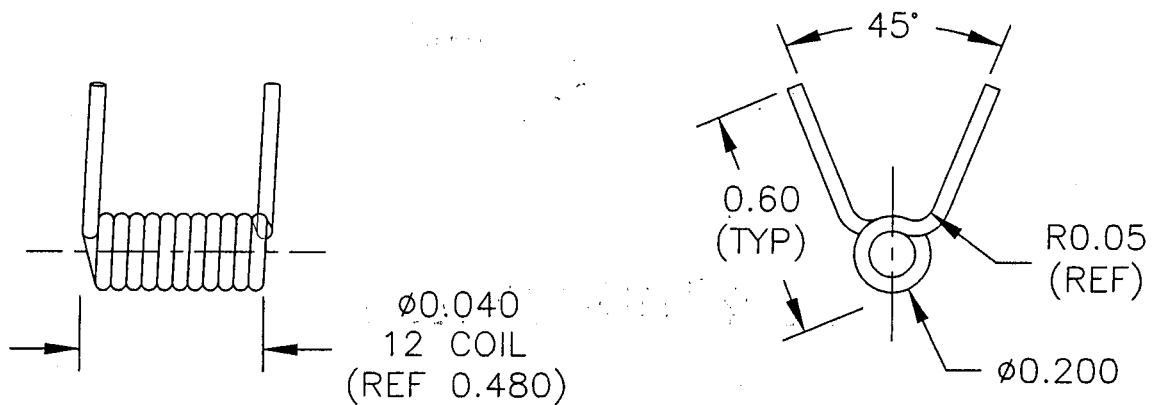
PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

DART

DESIGN <i>RF</i>	DRAWN BY <i>JH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>JH</i>	APPROVED <i>JH</i>	DRAWING NO. D3260	REV. A SHEET 1 OF 1
DATE 04.02.27		TITLE SPRING	SCALE 2:1
A	04.02.27	NEW ISSUE	

RELEASED
04.04.07 *[Signature]*SPECIFICATION CONTROL DRAWINGD3260-1 SPRING**SHOP COPY**RETURN TO
ENGINEERING**UNCONTROLLED COPY**
SUBJECT TO AMENDMENT
WITHOUT NOTICE**WORK ORDER**NO. 20772D3260-1 NOTES:

- 1) MATERIAL: AISI 302 SS SPRING WIRE Ø0.040 PER ASTM A313
(MIN TENSILE STRENGTH = 250 ksi)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 27, 2004
03:08 pm

Work Order No	:	0020772	Department Code:		
Project Name	:	D3260-1	Burden Flags	:	NNNNNNN
Project For	:	WK420	WO Status	:	Open
Work Order Type	:	Main	Invoice State	:	Not Invoiced
Main WO Number	:		Invoice Date	:	
House Part Number	:	D3260-1	Invoice Number	:	
Description	:	Spring	Invoice Amount	:	0.00
Manufactured	:	Yes			
Amount Req'd	:	20			
Amount Done	:	0	Order Entry No	:	
Start Date	:	04-27-04	OE Value	:	0.00
Est Finish Date	:	05-06-04			
Act Finish Date	:		Est Margin	:	0.000%
Drawings Reqd	:	No	Actual Margin	:	0.000%
Ok for Approval	:				
Approval Rec'd	:		\$0 Posted to Finished Goods		

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00	0.00
Engineering Cost	:	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00	0.00
Production Cost	:	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00	0.00
Packaging Cost	:	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00	0.00
OverHead Cost	:	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00	0.00
CNC	:	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00	0.00
Misc.	:	0.00	0.00	0.00	0.00
<hr/>					
Burden	:	0.00	0.00	0.00	
<hr/>					
Total Cost	:	0.00	0.00	0.00	
Margin	:	0.000	0.000		
Selling Cost	:	0.00	0.00		

	Estimated	Actual	
Labour Hrs/Amount Done	:	0.00	0.00
Profits/ (Loss)	:	0.00	0.00



Packing List & Material Certification

Gibbs W.C.#:
Sched to Ship:

68059
Nov 04 2002
REPRINT
Page: 1 Of 1

Sold To: Victoria Spring Ltd
534 David Street
Victoria
British Columbia
V8T 2C8

Ship To: Victoria Spring Ltd
534 David Street
Victoria
British Columbia V8T 2C8

Packing List

Customer P.O.	11334	Ship Via	U.P.S.	Order Date	Nov 01 2002
Quantity Ordered	Quantity Shipped	Product Description			
20	24	811-18-0400-01 Stainless Steel T302 Spring .0400 .040 dia x coil		<i>25</i>	
Gross		Pieces		<i>1 coil</i>	
Date Shipped	<i>11/4/02</i>	Shipped with:			

All claims for shortages must be made within 10 days.
Goods may not be returned without a Gibbs Authorization Number.
The order will be billed at the price prevailing at the time of shipment.

Material Certification

Heat No	45101	Specification	ASTMA313098
C	Mn	P	S
.074	1.29	.022	.003
S	Si	Cr	Ni
.63	18.80	8.40	.19
Mo	Co	Cu	
			.21
Be	Fe	Al	Sn
			Zn
		Pb	Ag
		V	N
			.03
Tensile	291000 / 298000	PSI	Yield
Hardness	/	PSI	Grain
Red of Area	0.00 / 0.00		Conductivity
			Mil

Comments

Quality Department

We certify the above to be a true analysis of the material supplied on the above mentioned order.